

PARTS LIST MODEL: ACK 550





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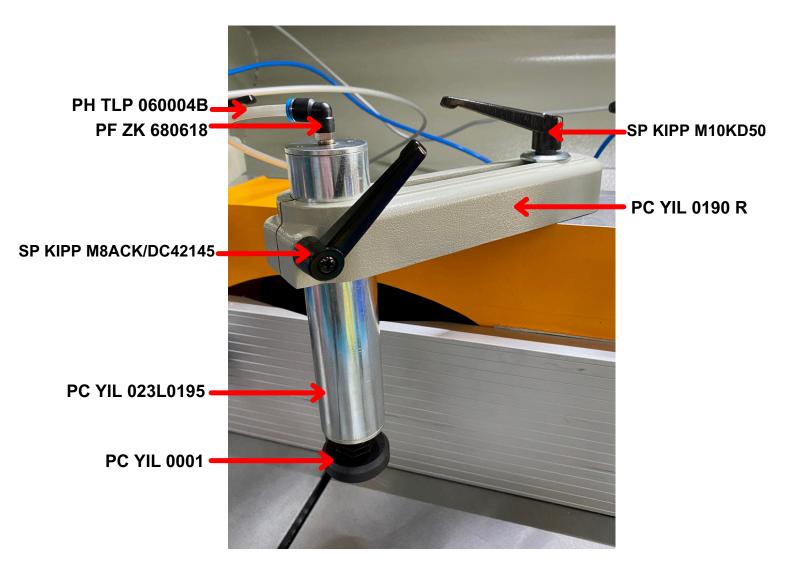
ACK 550 VERTICAL LH CLAMP SYSTEM







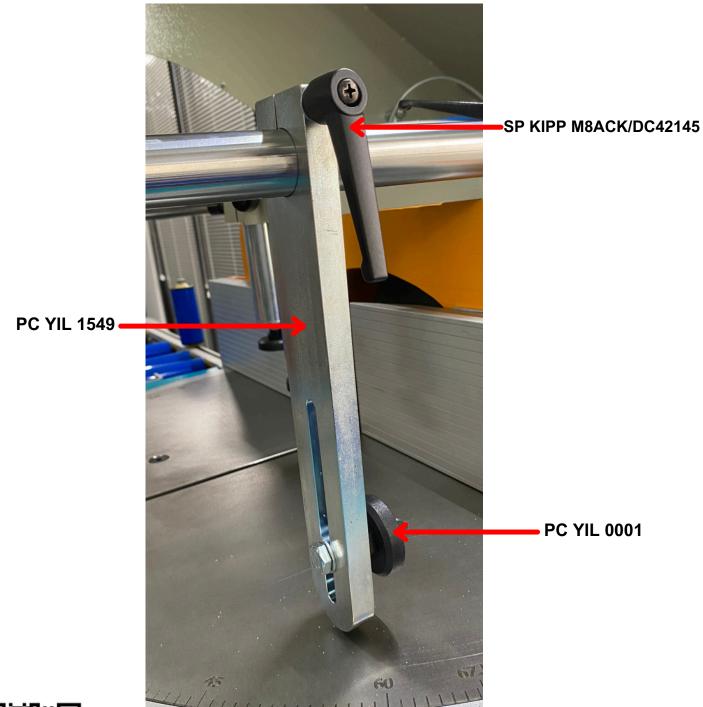
ACK 550 VERTICAL RH CLAMP SYSTEM







ACK 550 HORIZONTAL CLAMP SYSTEM







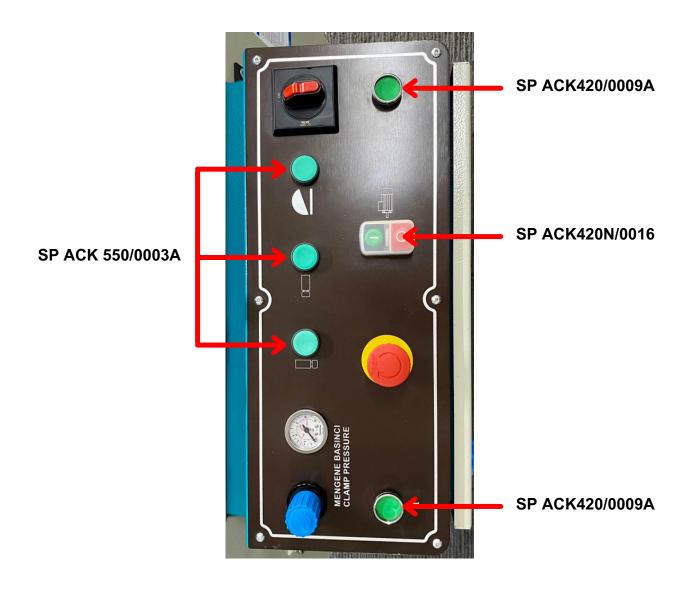
ACK 550 CUTTING ANGLE SETTING







ACK 550 CUTTING ANGLE SETTING





ACCESSORIES



LUNA MAXI MEASURING STOP:

· Australian designed and made

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· Large, easy to read digital display

· Display reads from a magnetic scale

· Ideal for high accuracy measuring.

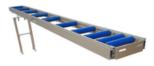
Magnified sight glass for superior accuracy

LUNA MAXI DIGITAL MEASURING STOP:

- Heavy duty aluminium rail
- · Heavy duty twin flag stop
- Uses large 25mm tape

• Accurate to +/-0.1mm

- · Facility for multiple stops
- Mounts to any conveyor or bench
- T-slot for easy mounting
- R/H or L/H configurations
- Available in 1.5, 3.0, 4.5, & 6.0m sizes
- Custom sizes available





LUNA ROLLER CONVEYOR SYSTEM:

- · Australian designed and made
- · Suitable for Saws, Routers, Punches etc. Aluminium construction
- Height and angle of stands are adjustable
- PVC or galvanised rollers
- Universal machine to conveyor adaptors available

ALUMINIUM SAW BLADES:

- · Designed for aluminium cutting
- Made in Germany
- Triple chip design
- · High quality carbide tips for long life
- · Various sizes available

- · Heavy duty twin flag stop
- · Heavy duty aluminium rail
- T-slot for easy mounting
- R/H or L/H configurations
- Available in 1.5, 3.0, 4.5, & 6.0m sizes
- · Custom sizes available
- · Can be used with Luna measuring stops
- · Available in 310mm and 460mm wide
- Available in 1.5, 3.0, 4.5, & 6.0m
- · Please enquire for your application
- · Custom sizes available
- · Positive or negative rakes
- · Use our lunasol Ultra coolant and spray mist for a superior cut finish
- · Supurb European quality blades



ALUMINIUM SINGLE FLUTE ROUTER CUTTERS:

- Usable for all Aluminium routers
- · Made to Luna specifications
- · Reduced shank and long series available
- · 3mm 10mm sizes available
- - · Can be used in manual or CNC routers
 - · Use our Lunasol Ultra coolant and spray mist systems for a superior cut finish
 - · HSS and Solid Carbide available



LUNASOL ULTRA ALUMINIUM COOLANT:

- · Aluminium cutting coolant
- · Designed for spray mist systems
- · Does not effect welding or powder coating
- Improves cut finish

- Can be used for non-ferrous machining
- · Dilutes 20:1 with water
- · Increase blade life
- · Available in 1ltr, 5ltr and 20ltr



LUNASOL XL HIGH PERFORMANCE CUTTING COOLANT: · Suitable for Pertici, Yilmaz, Mecal, Elumatec,

- High performance cutting coolant
- Designed for micro drop systems • To be used neat
- FOM etc... · Ideal for CNC machining centre
 - · Available in 1ltr, 5 ltr and 20 ltr