

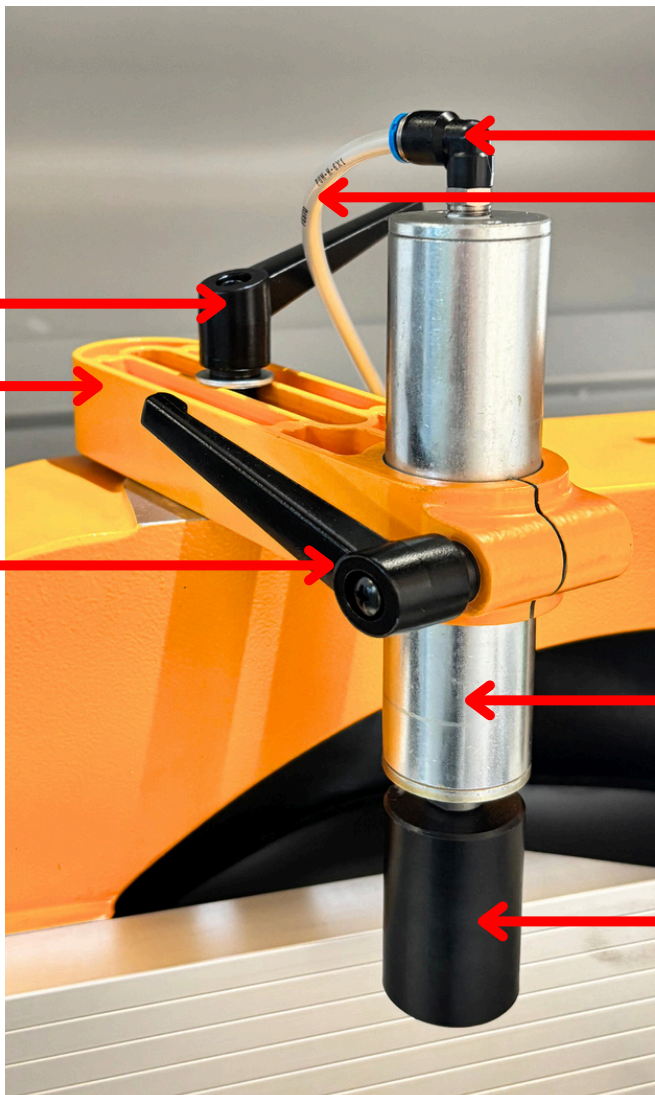
# PARTS LIST MODEL: ACK 420



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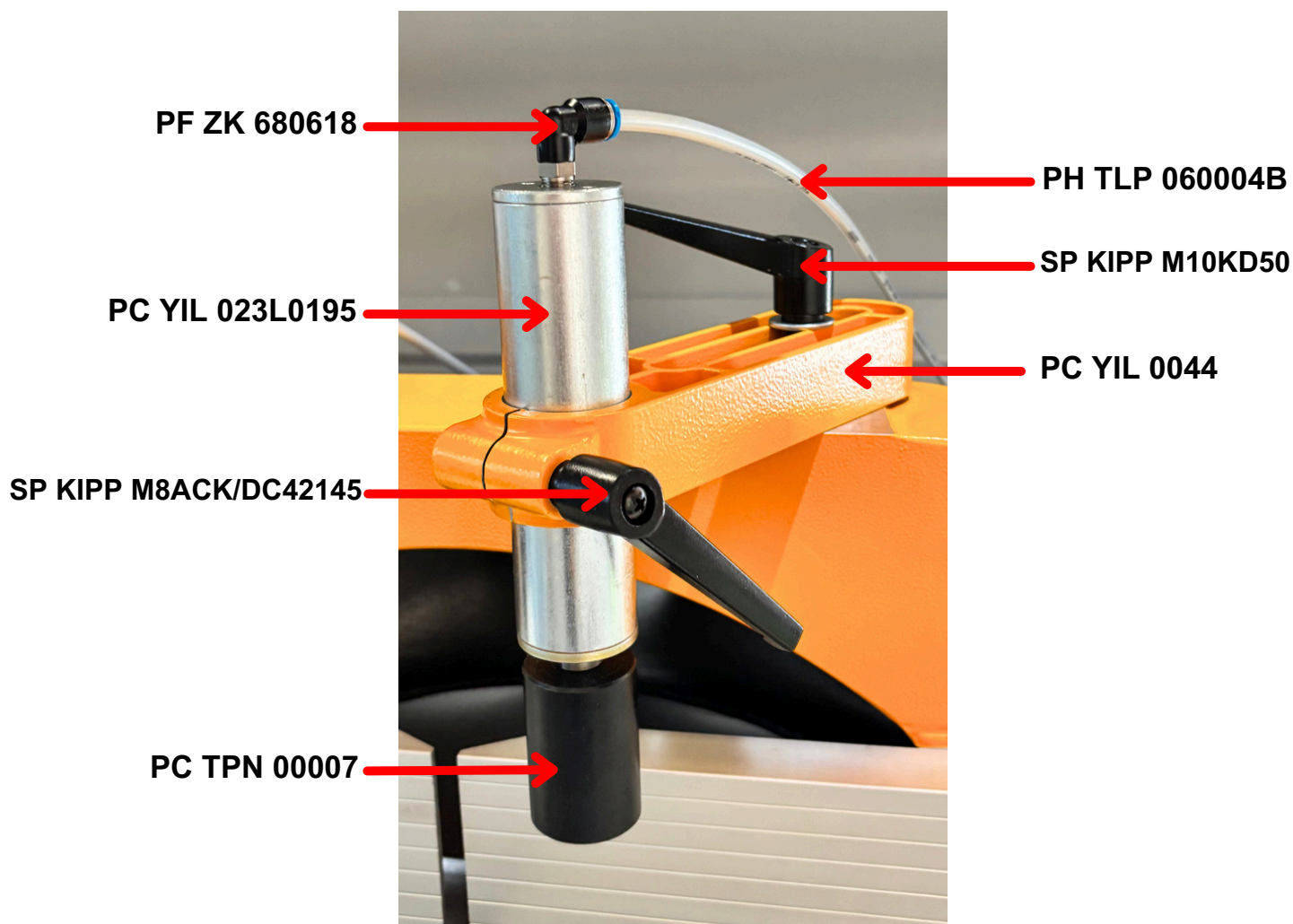
## ACK 420

## VERTICAL LH CLAMP SYSTEM



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ACK 420  
VERTICAL LEFT & RIGHT CLAMP SYSTEM



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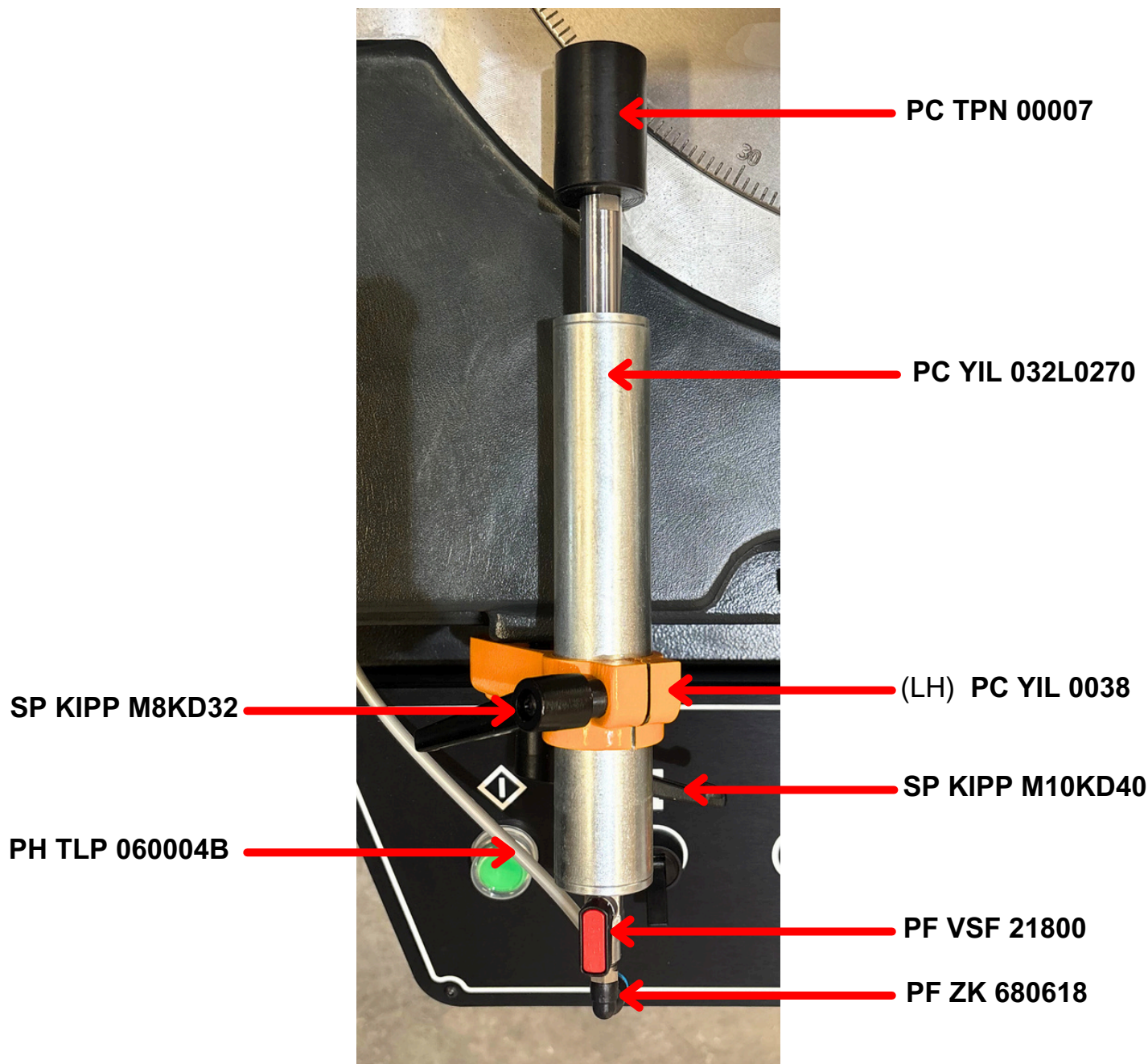




# **Luna Machinery** Australia

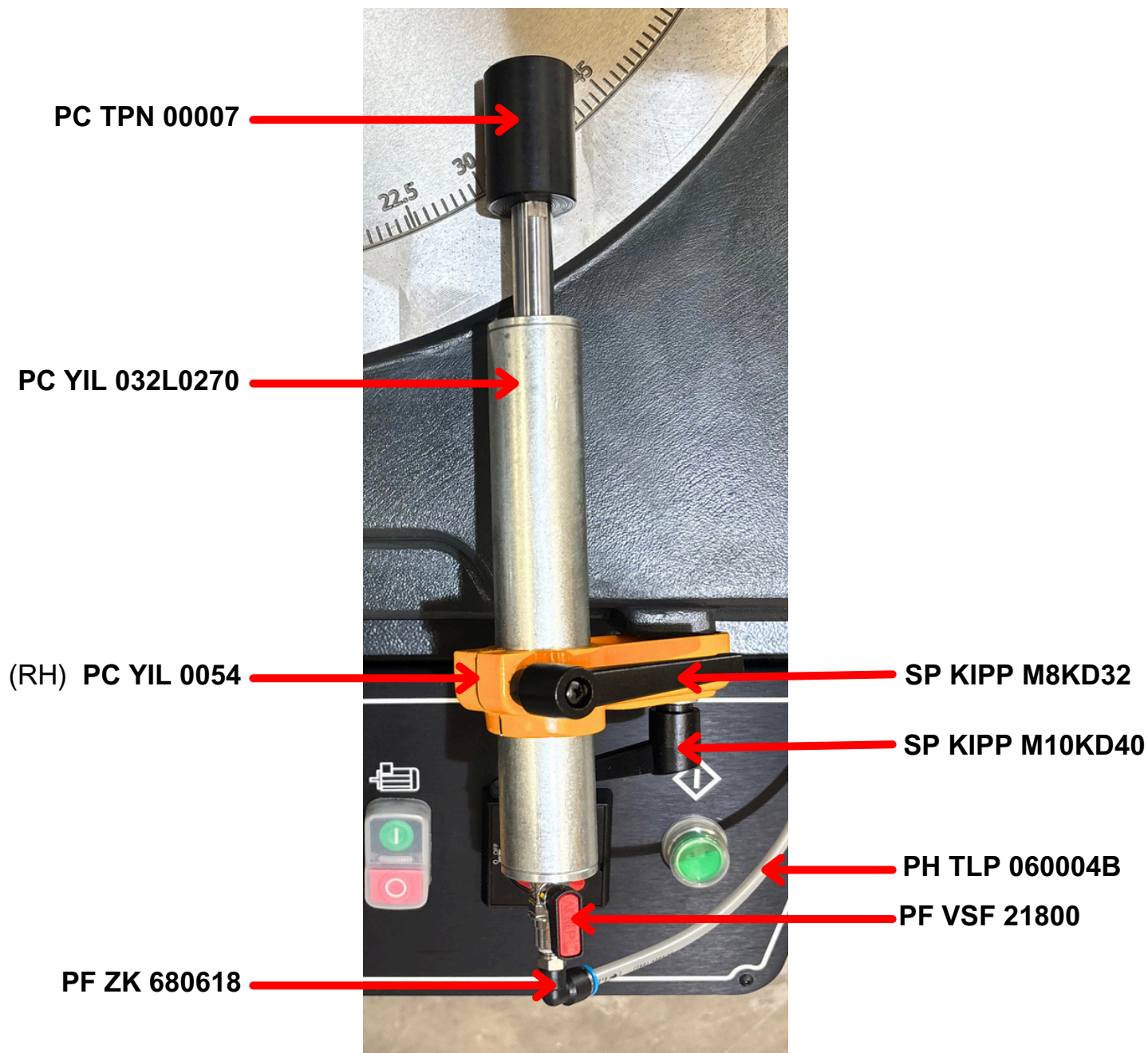
## **Aluminium Machinery & Accessories**

### ACK 420 HORIZONTAL LEFT CLAMP SYSTEM



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ACK 420  
HORIZONTAL RIGHT CLAMP SYSTEM



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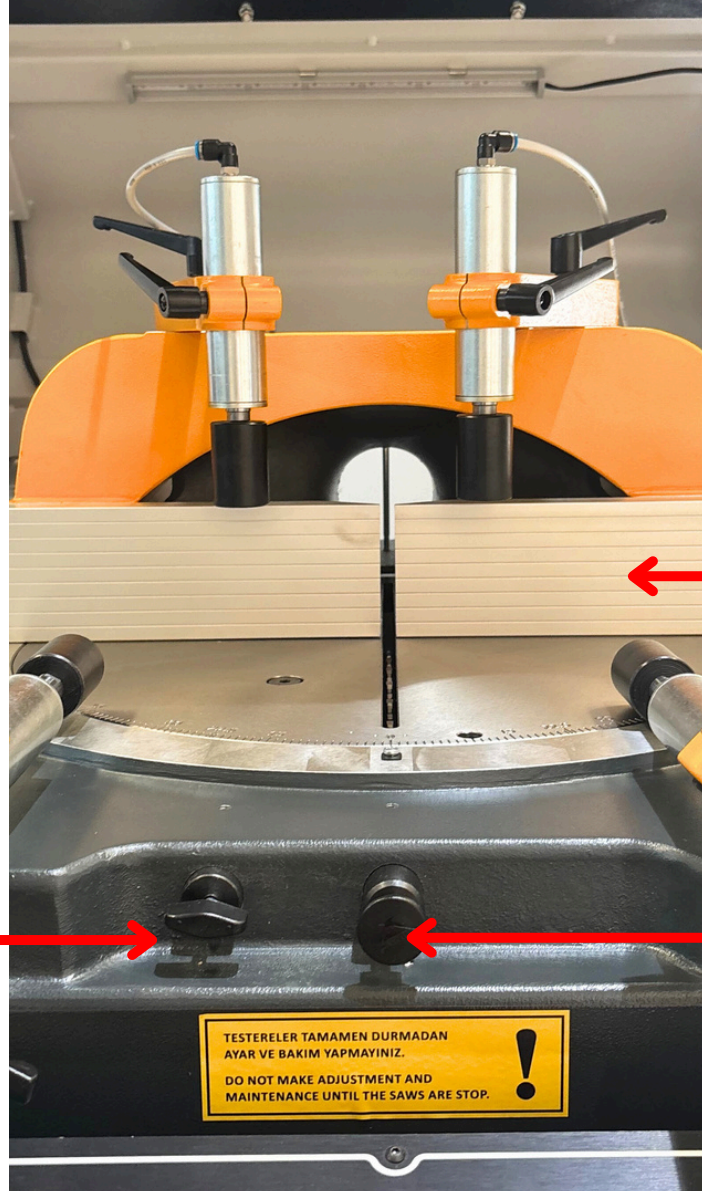




# **Luna Machinery** Australia

## **Aluminium Machinery & Accessories**

### ACK 420 CUTTING ANGLE SETTING



SP ACK420/0007B

SP KD350/400/0025

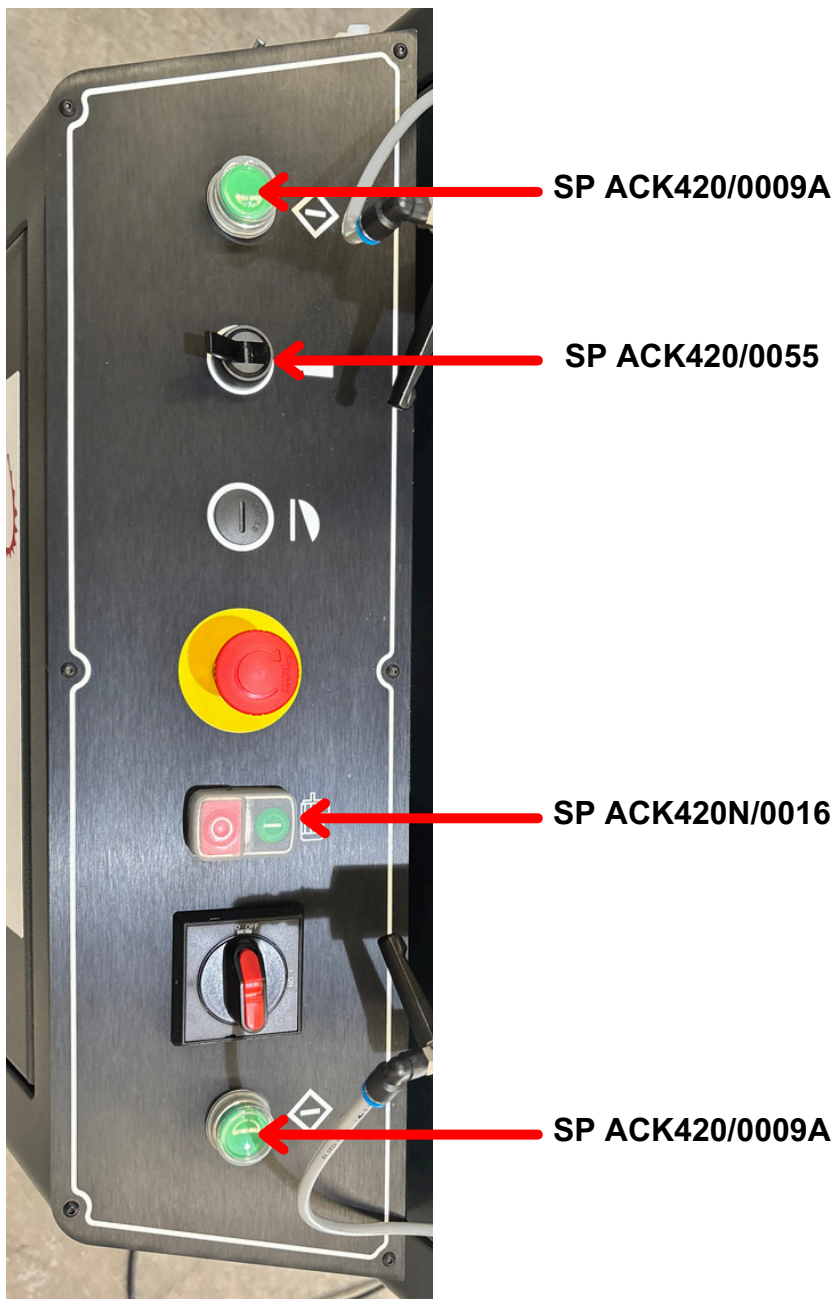
SP ACK420/0003

TESTERELER TAMAMEN DURMADAN  
AYAR VE BAKIM YAPMAYINIZ.  
DO NOT MAKE ADJUSTMENT AND  
MAINTENANCE UNTIL THE SAWS ARE STOP.



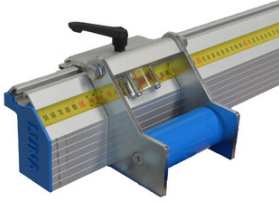
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ACK 420  
CUTTING ANGLE SETTING



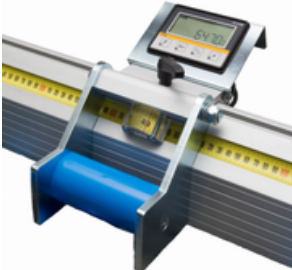
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# ACCESSORIES



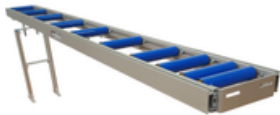
## **LUNA MAXI MEASURING STOP:**

- Australian designed and made
- Magnified sight glass for superior accuracy
- Heavy duty aluminium rail
- Heavy duty twin flag stop
- Uses large 25mm tape
- Facility for multiple stops
- Mounts to any conveyor or bench
- T-slot for easy mounting
- R/H or L/H configurations
- Available in 1.5, 3.0, & 6.0m sizes
- Custom sizes available



## **LUNA MAXI DIGITAL MEASURING STOP:**

- Australian designed and made
- Large, easy to read digital display
- Accurate to +/-0.1mm
- Display reads from a magnetic scale
- Ideal for high accuracy measuring.
- Heavy duty twin flag stop
- Heavy duty aluminium rail
- T-slot for easy mounting
- R/H or L/H configurations
- Available in 1.5, 3.0, 4.5, & 6.0m sizes
- Custom sizes available



## **LUNA ROLLER CONVEYOR SYSTEM:**

- Australian designed and made
- Suitable for Saws, Routers, Punches etc.
- Aluminium construction
- Height and angle of stands are adjustable
- PVC or galvanised rollers
- Universal machine to conveyor adaptors available
- Can be used with Luna measuring stops
- Available in 310mm and 460mm wide
- Available in 1.5, 3.0, 4.5, & 6.0m
- Please enquire for your application
- Custom sizes available



## **ALUMINIUM SAW BLADES:**

- Designed for aluminium cutting
- Made in Germany
- Triple chip design
- High quality carbide tips for long life
- Various sizes available
- Positive or negative rakes
- Use our lunasol Ultra coolant and spray mist for a superior cut finish
- Supurb European quality blades



## **ALUMINIUM SINGLE FLUTE ROUTER CUTTERS:**

- Usable for all Aluminium routers
- Made to Luna specifications
- Reduced shank and long series available
- 3mm - 10mm sizes available
- Can be used in manual or CNC routers
- Use our Lunasol Ultra coolant and spray mist systems for a superior cut finish
- HSS and Solid Carbide available



## **LUNASOL ULTRA ALUMINIUM COOLANT:**

- Aluminium cutting coolant
- Designed for spray mist systems
- Does not effect welding or powder coating
- Improves cut finish
- Can be used for non-ferrous machining
- Dilutes 20:1 with water
- Increase blade life
- Available in 1ltr, 5ltr and 20ltr



## **LUNASOL XL HIGH PERFORMANCE CUTTING COOLANT:**

- High performance cutting coolant
- Designed for micro drop systems
- To be used neat
- Suitable for Pertici, Yilmaz, Mecal, Elumatec, FOM etc...
- Ideal for CNC machining centre
- Available in 1ltr, 5 ltr and 20 ltr