

GAMMA CRIMPER SET UP INSTRUCTIONS

1. Wind out the crimping tools to their maximum point.
2. Place one piece of extrusion, with the corner stake, on the crimper, against the back gauge, so that crimp tools line up with corner stake.
3. Wind the crimp tools in so that they just touch the section when activated.
4. Mark where the tools touch and remove one side too see where the tool will crimp on the corner stake.
ie. It should strike at the correct position on the stake recess as per the diagram below. This position can be adjusted via the back gauge.
5. When the correct position is reached wind in the tools, on both sides, the thickness of the extrusion wall.
6. The round locating supports/guides should be adjusted according to the alignment of the section.
7. Make first test crimp.
8. Check crimp is ok, You can adjust the location of the crimp via the back gauge, Or the tightness of the crimp by adjusting the crimp tools in half a turn

